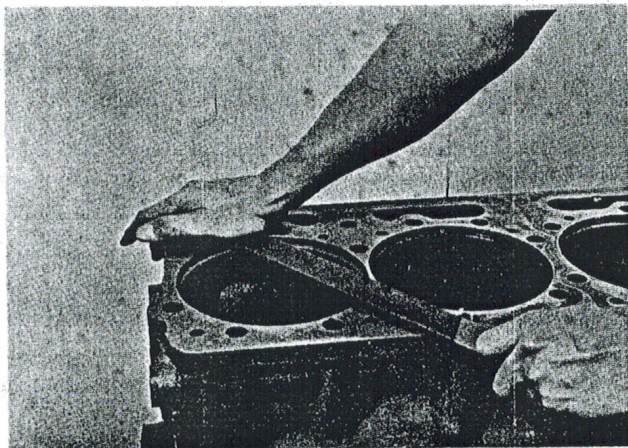
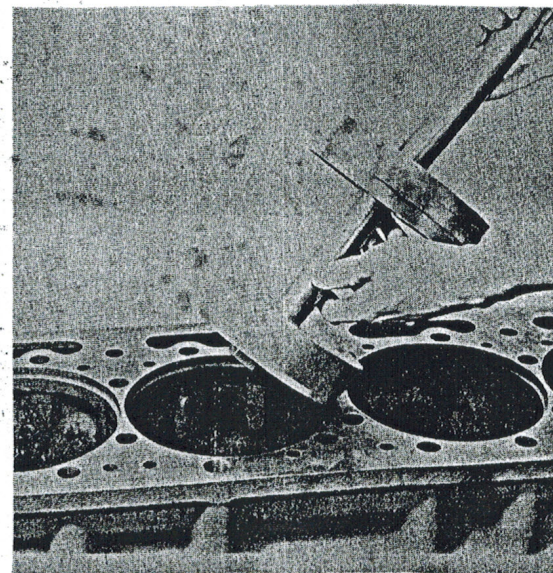


3. The bushing will protrude above the top of the block approximately 0.004 inch and must be filed even with the top deck. Remove all burrs with emery cloth. (See Fig. 13).



**Fig. 13 Finishing The Block**

4. Check counterbore depth and cut to depth per normal procedures. The salvage bushing is designed to be 0.005 to 0.010 inch shallow of required counterbore depth. This means it must be cut 0.005 to 0.351 in on NH 5½ inch bore). Refer to "SHOP MANUALS" to get correct depth of counterbore for other engine models. Use the "CBU-900" COUNTERBORE TOOL for this operation.



**Fig. 14 Assembled Bushing Driver**

**CARE OF HYDRAULIC FEED HOUSING:** A periodic check should be made to see if the main housing is completely full of 30 W Non-detergent oil. If low on oil the tool will chatter. To check oil level turn the valve knob counterclockwise and press the tool down to it's lowest position then add oil if necessary.

PTP-20 PRIMER-T and PTL-40 LOCTITE COMPOUND  
are available from:

  
10957 E SR 7 Columbus, IN 47203  
812-579-5478 FAX 812-579-6818  
**800-365-2233**  
[www.apexinds.com](http://www.apexinds.com)